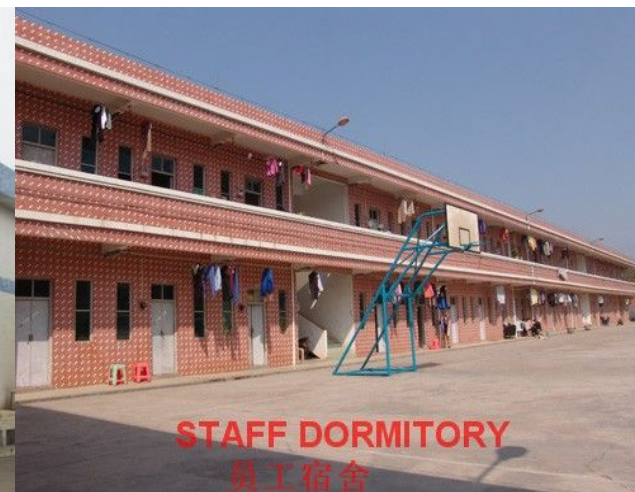
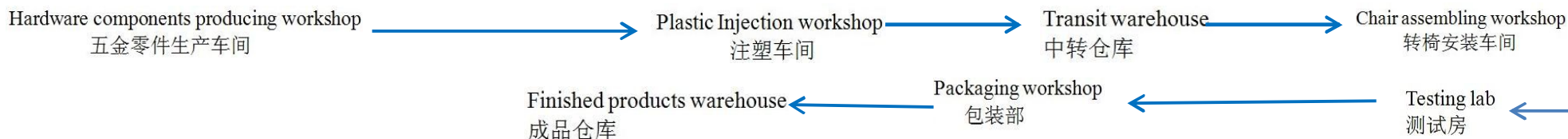




佛山市易高斯登家具有限公司
EagleSeating Furniture Co.,Ltd.

Factory locate in Foshan City, GuangDong, China. It has 20000 square meter workshops. 200 staffs Specialize in office chairs for 15 years.
巨汉工厂坐落于中国广东佛山市，有20000平方米的厂房，200个工人，专注办公椅生产15年

It owns workshops to finish most parts of chairs, Good quality and professional technology on office chairs. workshops As follow :
巨汉有自己的车间去完成大部分椅子的零部件，质量优良，专业的制造椅子技术：车间如下





Hardware components producing workshop

五金零件生产车间



Thousands of moulds for metal components keep in order

ES develop
hardware moulds
by itself
巨汉开发
自己的五金模具



metal raw materials keep in order in the shelves



Punching machines



Raw material cutting machines



Hardware components producing workshop

五金零件生产车间



workers are cutting metal raw materials
工人在用机器开原料



Drilling holes before welding.
烧焊前钻孔



Weld (烧焊)

worker is welding metals by weld machine



Polishing the metal components
Before & after Welding
在烧焊前或者后，打磨五金配件



workers are pressing metal components
工人在使用冲压机制作五金配件



After welding,
the bracket are saving in order



After welding
semi-finished hardware are saved in order
Ready for next procedure

烧焊后，半成品五金摆放整齐，准备到下一道工序



Plastic Injection workshop
注塑车间



ES has its own plastic injection workshop, advanced machines, professional manufacturing team.
巨汉有自己的注塑车间，先进的机器，专业的制造团队



ES develops its own plastic injection molds.
巨汉开发自己的注塑模具

It has hundreds of molds for plastic injection.
巨汉拥有几百个注塑模具





Plastic Injection workshop

注塑车间



worker are operating injection machine
工人在操作注塑机




Making plastic component
做出塑料配件



worker are cleaning the plastic components, cut burrs and pick up the defective parts.
工人在清洁塑料配件，切掉披锋 和 选出不良品

After checking, the components keep in order
在检查后，塑料配件都摆放整齐



 Transit warehouse
中转仓库



All of the semi-products saved here
所有半成品产品存放在这里

The outside processing components include: foam, base, bracket, control, control, back bar
Polished, painting, chrome process
外协加工产品: 海绵, 脚, 架, 底盘, 弯板
加工: 抛光, 喷涂, 电镀



when the outside processing parts are coming, ES 100% check them
Strict QC to guarantee the quality of outside process components.
当外协产品来到, 巨汉是100%检查的, 严格的质量控制包装外协产品质量

 worker is checking the painting
工人在检查喷涂



Transit warehouse
中转仓库



After the 100% checking, All the components keep in order on the selves in sections for them

经过100%检查后，所有配件都整齐地摆放在架子上在他们的每个区域地方



Wood board drilling workshop 钻孔车间



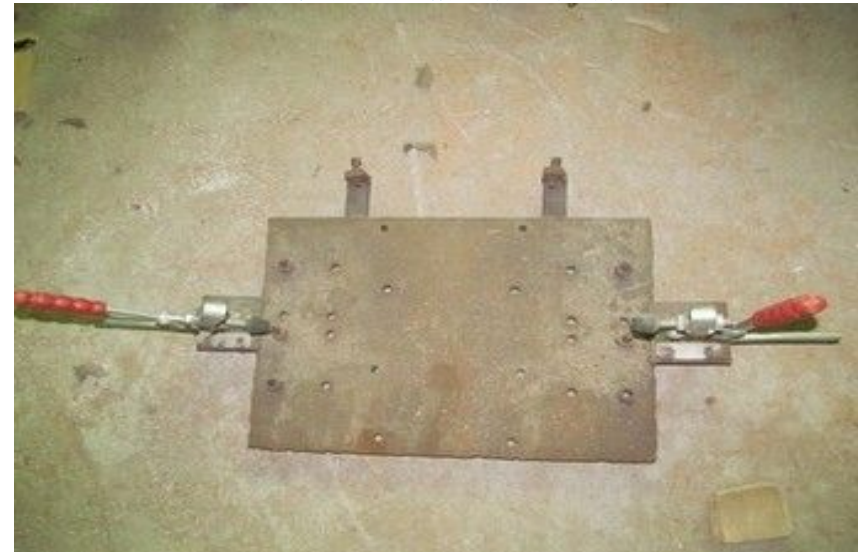
ES has its own workshop
which is for wood board drill
巨汉有自己的钻孔车间



Raw materials keep in order in warehouse
原材料整齐摆放在仓库



Juhan develop its own drill fixture, strict Quality Control
巨汉开发自己的钻孔夹具，严格的质量控制





Wood board drilling workshop 钻孔车间



Professional workers operate the machines
专业的工人操作机器

Using drill mould fixture, To drill the holes ,
用夹具钻孔



After holes drilling ,The semi-finished board save in order for next procedure
在钻孔后，半成品木板摆放整齐，为下一道工序准备





Chair assembling workshop
转椅安装车间



ES has its own chair assembling workshop
巨汉有自己的转椅安装车间

Professional workers, specialize in assembling chairs
专业的工人，熟悉安装椅子

Include tailor, upholstery in back and seat, assemble control Etc
工序包括：裁缝，扞背和座，装底盘等等





Chair assembling workshop
转椅安装车间



sticking foam on the board (在木板上粘海绵)



Upholstering (扞皮)

Cut fabric by moulds (剪布)



Tailoring (裁缝)



seaming (缝合)





Chair assembling workshop

转椅安装车间



Armrest assembling,
headrest assembling
back and seat assembling
control assembling
扶手, 头枕, 背和座, 底盘的安装





Chair assembling workshop 转椅安装车间



upholstering the leather back by fixture machines (用专业的夹具制作皮椅)

QC checking before package, pack the back with plastic bag and put Silica bag in it
在包装前的QC 检查，把背用塑料袋包起来，放硅胶干燥剂在里面





Testing lab
测试房

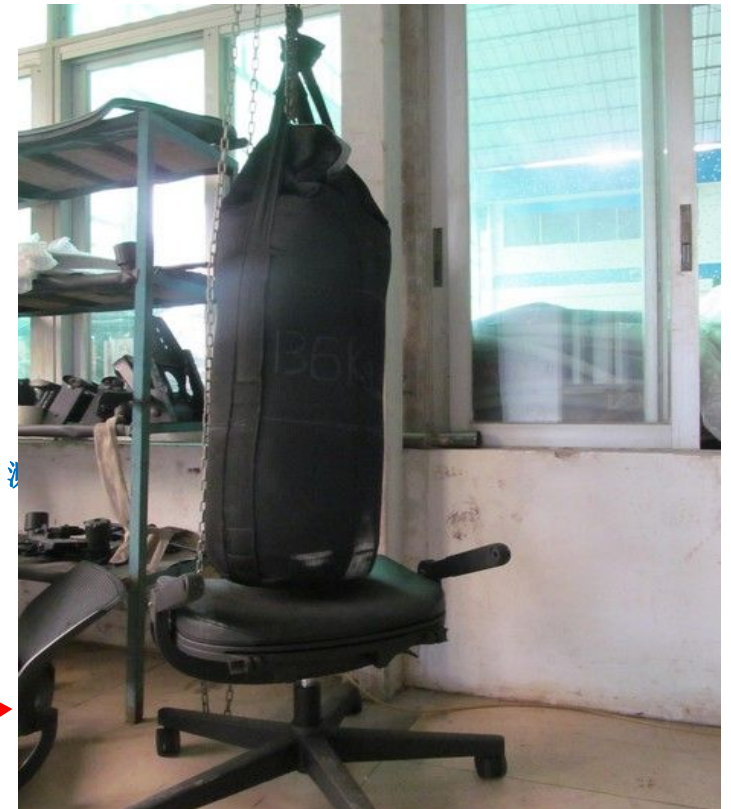


Juhan will pick several samples from each batches products to test
巨汉会从每一批的产品中随机选几个样板测试

testing components include : backs, seats, base, armrest, castor, control, gas lift
部件包括: 背, 座, 扶手, 脚轮, 底盘, 气杆



Back and control durability test
背和底盘耐久测试



136KGS drop testing
136kgs 掉落测试



Testing lab
测试房



← Base pressing test
脚的压力测试

swivel testing
旋转测试 →



Durability castors test
脚轮耐久度测试 →





Advanced packaging machines
先进的打包机器

Automatic package flow line
自动打包流水线

All finished components keep in order on shelves
所有成品配件都在架子上摆放整齐





Packaging workshop
包装部



Put the finished components into the Cartons.
把成品配件放进包装箱里



Packing tapes by machine ,and put cartons in the trolley
包装机打包封带，把打好包的箱子放在手推车上

The next station is finished products warehouse
下一站是成品仓库



Finished products warehouse
成品仓库



Juhan has a big, clean and dry finished products warehouse
巨汉有一个大的，干净整齐，干燥的成品仓库



Loading containers
装货柜

